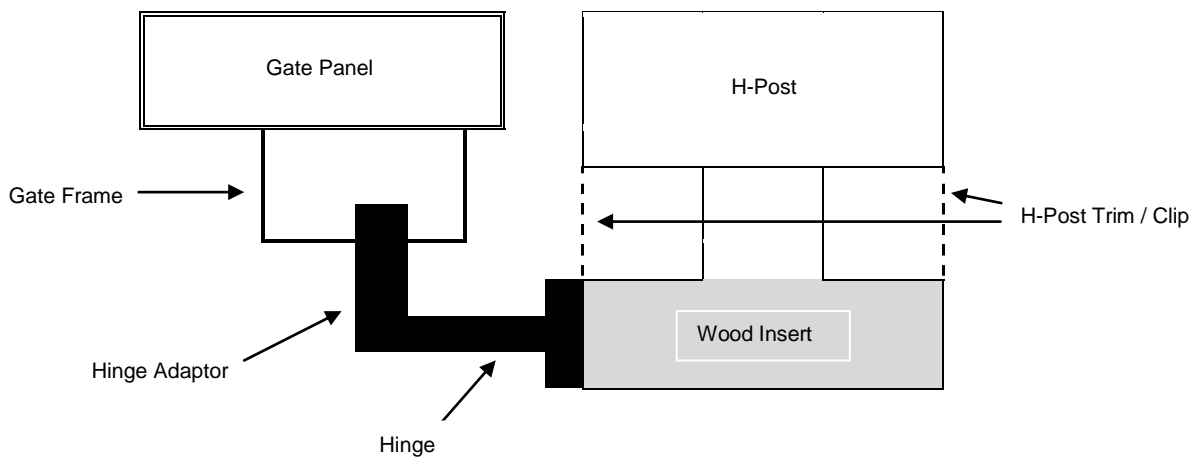


# **FITTING INSTRUCTIONS**



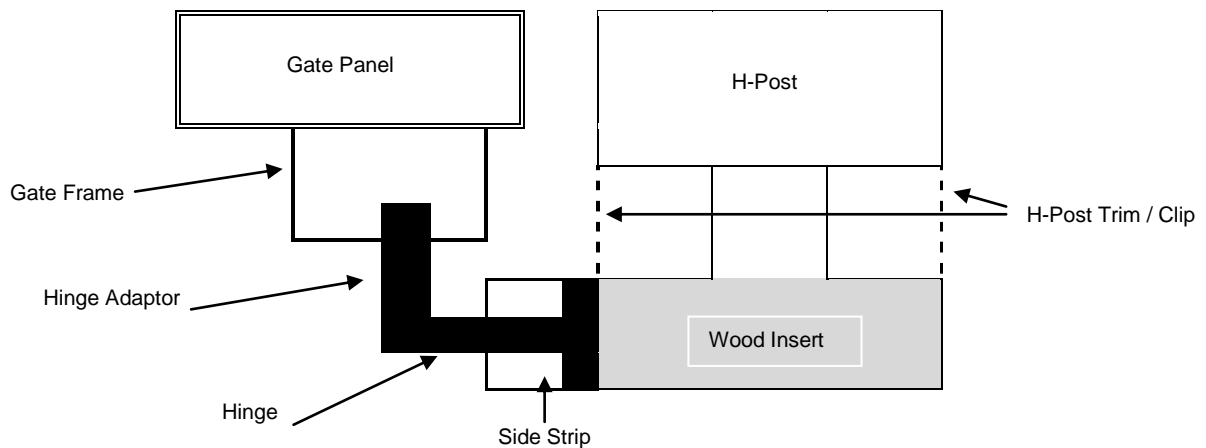
## **Double Bespoke Gates OPEN OUT**

1. Assemble hinges and adaptors, as per picture diagram.
2. Offer the gate up to the gate post or the wall it is to be fitted to.
3. Place spacers or wedges under the gate to achieve required ground clearance (usually about 30mm).
4. Insert the bottom hinge into the locating hole on the gate.

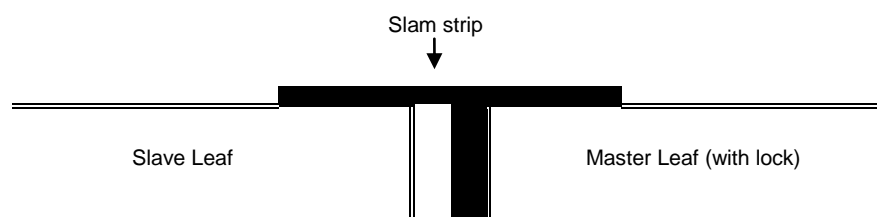


5. Mark the position of the hinge onto the wall or post.
6. Drill 8mm holes into the wall or post, to accept hinge fixings.
7. Separate the hinges using the 5mm Allen key, then secure the hinge base to the wall using the Self Threading Hex Head bolts provided.
8. Replace the pin section of the bottom hinge back into the locating hole on the gate and slide the gate onto the hinge base plate.
9. Place gate in required position and insert top hinge into locating hole.
10. Check that the hinges are vertically in line using a spirit level and mark position on the wall or post.
11. Repeat steps 5 and 6 for top hinge.
12. Replace the pin sections of both hinges in the locating holes, slide the gate onto the hinge base plates.
13. Position the gate as required then tighten the grub screws on the hinges so that the gate is held in position.

14. Repeat steps 1-10 for the second leaf of the double gate.
15. Using the lock as a locator, position the catch on the slave leaf, using the screws provided.
16. Fit the catch cover and secure with retaining screw.
17. Side strips can be fitted, using the screws provided. Fit to the side of the post or wall in line with the hinges, behind the gate, making sure that there is enough clearance for the gate to open. This hides any gaps left by the hinges.



18. To fit centre stop, with both gates in the closed position, mark on the ground where your centre stop needs to be, then fasten down using hex head bolts provided.
19. Fit slam strip to the master leaf (with lock) as per the diagram below, using the ½ inch screws provided



20. If using, fit the spring bolt to bottom of vertical aluminium frame on slave leaf using a 3mm drill bit & fix with screws provided.

If you experience any difficulty in fitting your gate, please do not hesitate to contact the office on **01952 292852** where we will be happy to assist you further.

## Instructions to fit open out hinges

1. Remove hinge pin. 5mm allen key required.

2. Fit open out hinge adaptor (multi-axes).

3. Re-fit hinge pin as shown.

4. Adjust to suit gate.

